



## Product Data Sheet

# Bor-on Stick

### Solid Lubricating Stick for Extrusion

**Description:** *Bor-on Sticks* are high-temperature lubricant sticks specially formulated to coat, lubricate, and reduce friction on various **hot** surfaces. This product can be used in place of our graphite based *Graph-on Sticks*, where boron nitride is preferred. Typically used for:

- Coating for dummy blocks, billet ends and dies in aluminum extrusion operations.
- Lubricant for tough grinding and cutting operations
- Ideal as a general-purpose lubricant for operations such as drilling, tapping, pipe cutting, etc.
- Allows pinpoint lubrication to avoid housekeeping problems associated with fluid or grease-type lubricants.

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<b>Typical Properties:</b>	Lubrication Solid	: Boron Nitride
	Sizes Available	: 2 inch diameter x 10 inch long
	Shelf Life	: Indefinite

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**Method of Use:** *Bor-on Sticks* can be applied directly to area requiring lubrication. Bor-on Sticks are designed for application on surfaces with temperatures from 400 to 850°F (204 to 454°C). Lubricant will melt onto hot surface, coat smoothly and evenly, and resist running and dripping. For the graphite based equivalent, try our *Graph-on Stick*.

**Precautions:** The customary safeguards employed when storing, handling and applying industrial coatings should be observed. To prevent contamination, container should be sealed when not in use.

Please refer to Material Safety Data Sheet for proper first aid instructions.

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**Packaging:** 36 sticks per case

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