



## Product Data Sheet

# Graphokote 410-S

### Naphtha-based Coating

**Description:** *Graphokote 410-S* is a quick-drying, heavy-duty non-HAP graphite dry film lubricant coating for use in metalworking and other various applications. Performs well in extreme temperatures or extremely dusty environments where oil-based lubrication is not feasible. Common applications include extrusion billet coatings, hot top billet casting, and casting mold release.

<b>Typical Properties:</b>	Solids Content	: 55%
	Graphite	: -325 mesh natural graphite
	Carrier	: VM&P Naphtha
	Flashpoint	: 57°F
	Weight / gallon	: 8.8 lb/gal
	Consistency	: Heavy Fluid
Shelf Life	: 2 years from manufacture date	

**Method of Use:** *Graphokote 410-S* is best applied by brush. Product may be thinned with petroleum naphtha or paint thinner if desired. Choose **Graphokote 450** or **Graphokote 495** for applications where a thinner viscosity material is required.

**Precautions:** The customary safeguards employed when storing, handling and applying industrial coatings should be observed. To prevent contamination, container should be sealed when not in use.

Flammable

Please refer to Material Safety Data Sheet for proper first aid instructions.

**Container Size:** Case of (4) 1 gallon cans, 5-gallon pails and 55 gallon drums.



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