



Product Data Sheet

Graphokote 614 Premix

Alcohol-based Coating

Description: *Graphokote 614* Premix is an alcohol-based graphite coating concentrate. Typically used as a dry film lubricant, pre-coat for miscellaneous metalworking operations, rust-preventive for tools and dies, or concentrate for aerosol spray formulation.

Typical Properties:	Solids Content	: 30%
	Graphite	: 1 micron synthetic graphite
	Carrier	: Isopropyl Alcohol
	Flashpoint	: 54°F
	Weight / gallon	: 8.0 lb/gal
	Consistency	: Medium Fluid
Shelf Life	: 2 years from manufacture date	

Method of Use: *Graphokote 614 Premix* can be brushed, dipped or sprayed on surface depending on applications - dilute with compatible solvents as required. Typical dilutions range from 1-part-solvent-to-1-part-product for dip coating to 12:1 for spray application. Upon dilution, proper agitation should be employed to maintain graphite in suspension during application.

Precautions: The customary safeguards employed when storing, handling and applying industrial coatings should be observed. To prevent contamination, container should be sealed when not in use.

Flammable!

Please refer to Material Safety Data Sheet for proper first aid instructions.

Container Size: Case of (4) 1 gallon cans, 5-gallon pails and 55 gallon drums.



ASBURY GRAPHITE MILLS, INC.
405 Old Main Street • PO Box 144 • Asbury, New Jersey 08802
Phone: 908.537.2155 • Fax: 908.537.2908

www.asbury.com